



sun-huts.com

# INSTRUCTIONS

## Models 410 & 630

Part #706302 Model 410 • Part #706304 Model 630

Assembled Sizes: Model 410 – 7.9'W x 7.9'D x 6.6'H

Model 630 – 9.8'W x 9.8'D x 6.6'H



**CAUTION: 2 PEOPLE**  
Recommended for Assembly

### BEFORE YOU BEGIN:

Make sure you have a clear, unobstructed area to work in. Lay out all poles and connectors, grouped according to their size and/or shape. **You will also need 2 PEOPLE to safely lift and fit tent body over assembled frame.**

### PARTS LIST

**28** Floor & Ceiling Poles  
Model 630: 57" 1450mm

Model 410: 45.3" 1150mm

**16** Wall Poles  
43.2" 975mm

**9** Straight Pole Connectors

**4** 3-way Straight Connectors



**8** 3-way Corner Connectors



**4** 4-way Straight Connectors



**16** Equipment Hanger Connectors

**2** Center Support Poles with Rubber Ends

Grooved

No Groove

**2** Center Connection Sleeves



**1** Center Securing Ring



**1** Window Cover

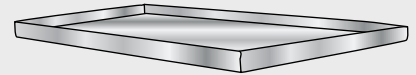


**2** Vent Covers



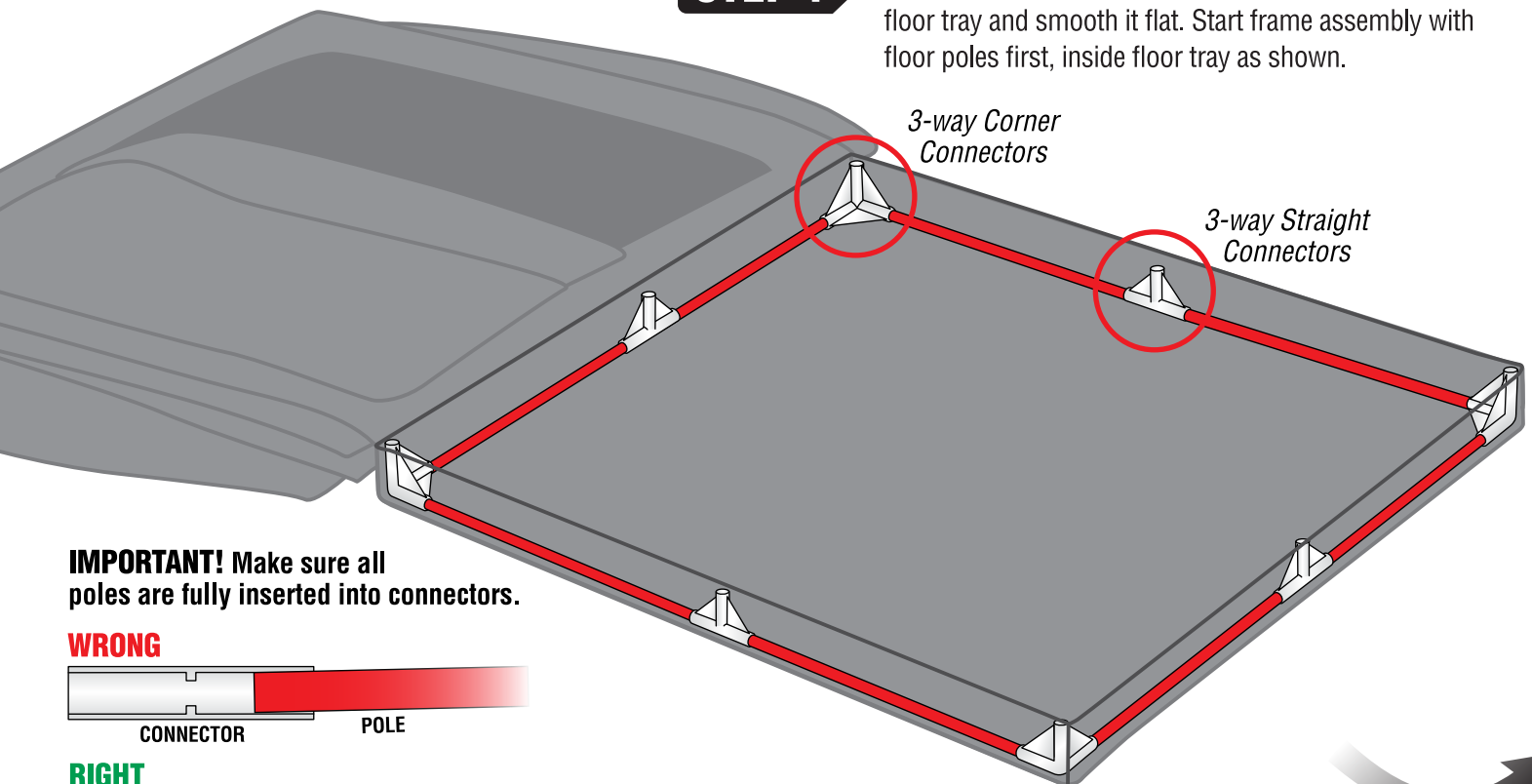
**4** Equipment Straps

**1** Removable Mylar Floor Insert



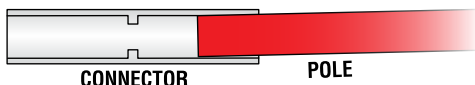
### STEP 1

Lay out tent body, unzip all doors, then fully expose floor tray and smooth it flat. Start frame assembly with floor poles first, inside floor tray as shown.



**IMPORTANT!** Make sure all poles are fully inserted into connectors.

**WRONG**



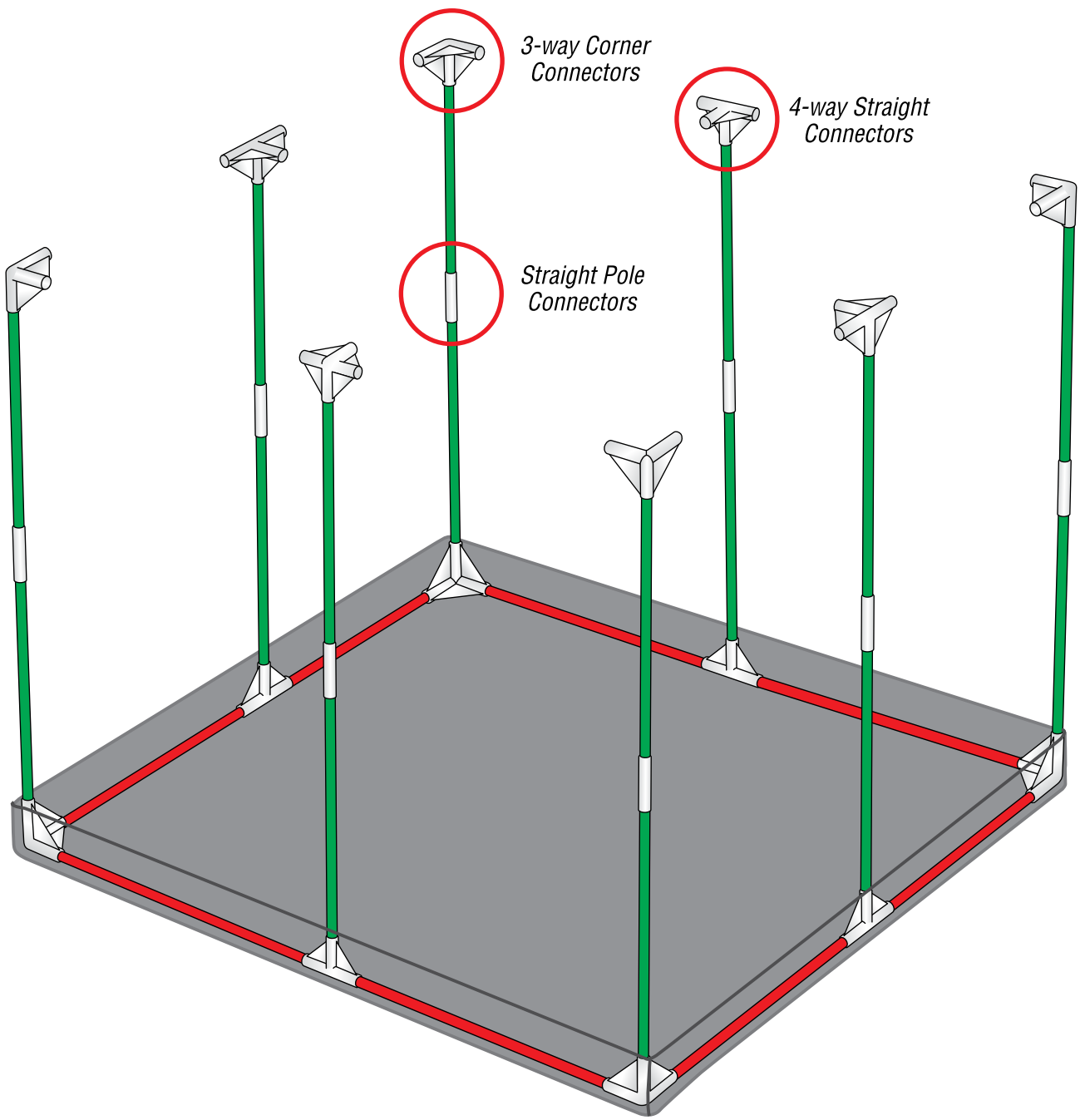
**RIGHT**



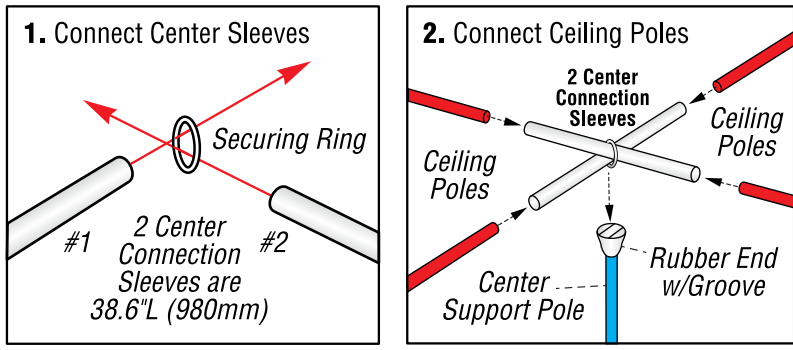
Not to exact scale – shows pole and connector placement only.



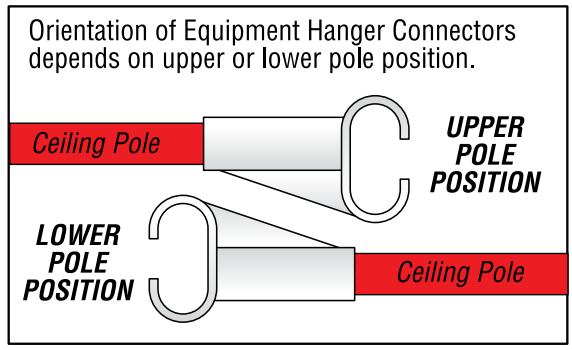
**STEP 2** Add Wall Poles, 3-way Corner Connectors and 4-way Straight Connectors at top.



**Figure A**



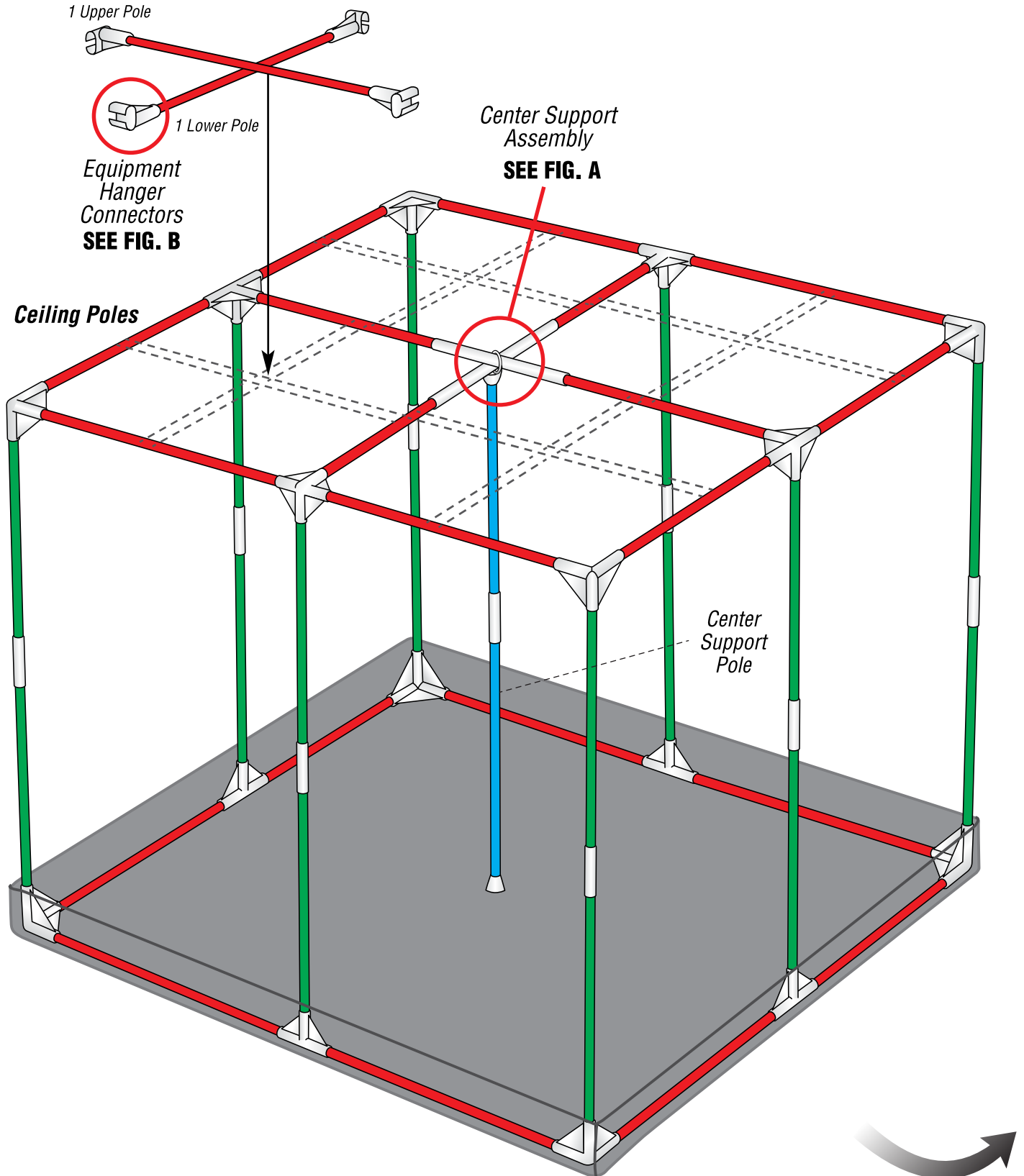
**Figure B**



# STEP 3

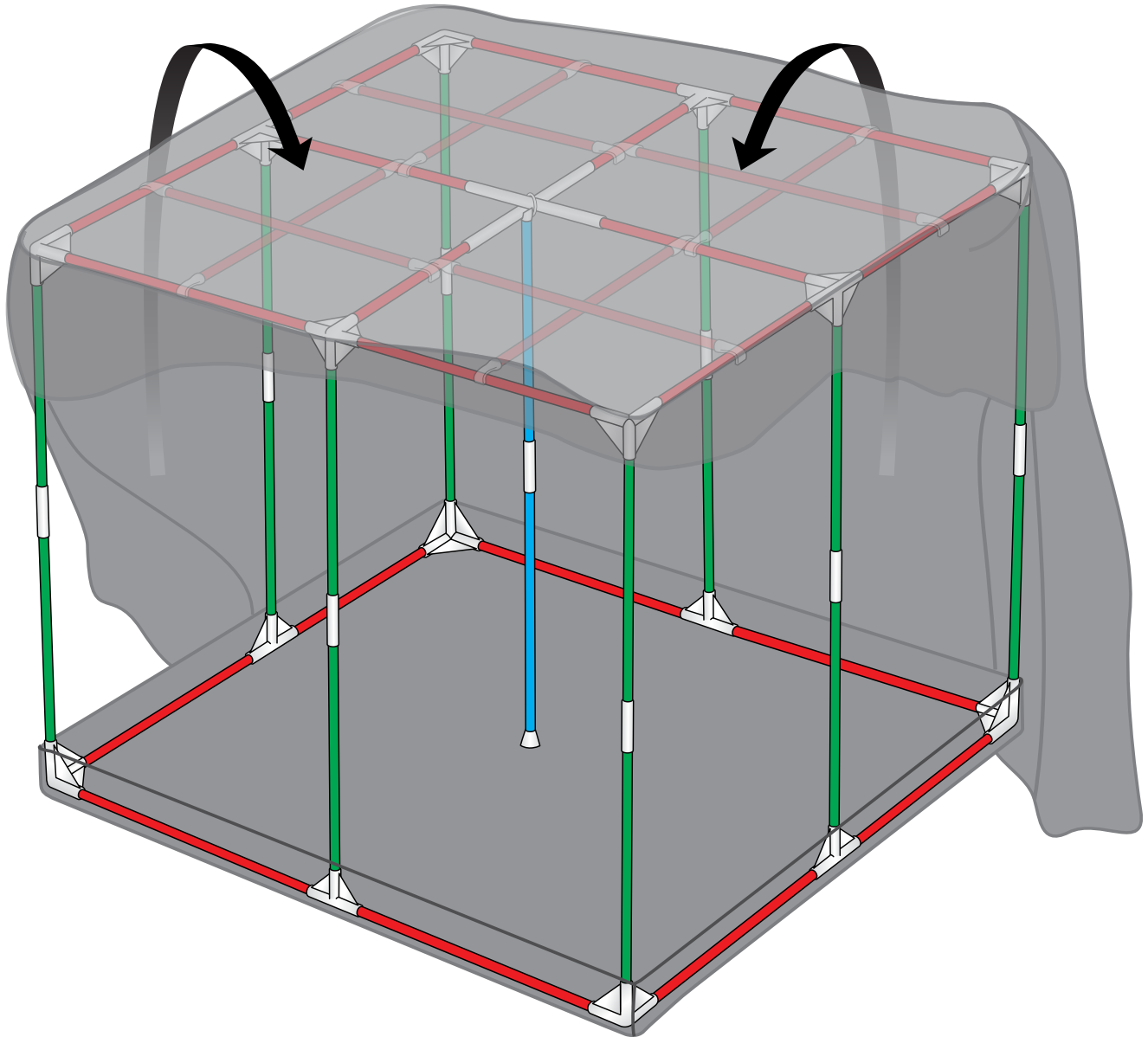
Assemble Ceiling Poles, Equipment Hanger Poles and Center Support Poles.

**Equipment Hanger Poles:**  
Repeat this 2-pole configuration  
for all 4 sections of ceiling.



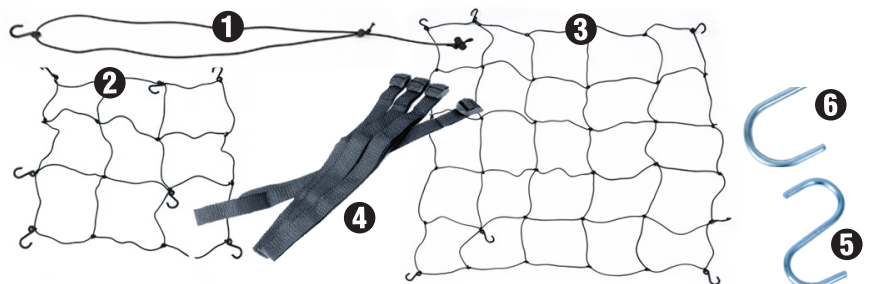
## STEP 4

Carefully lift tent body and fit over completely assembled frame (2 people are required for this job – 1 person attempting to force the tent body over the frame could cause damage). After tent body is evenly placed, zip doors closed and make final adjustments to fit. Move equipment in and start growing!



### OPTIONAL ACCESSORIES

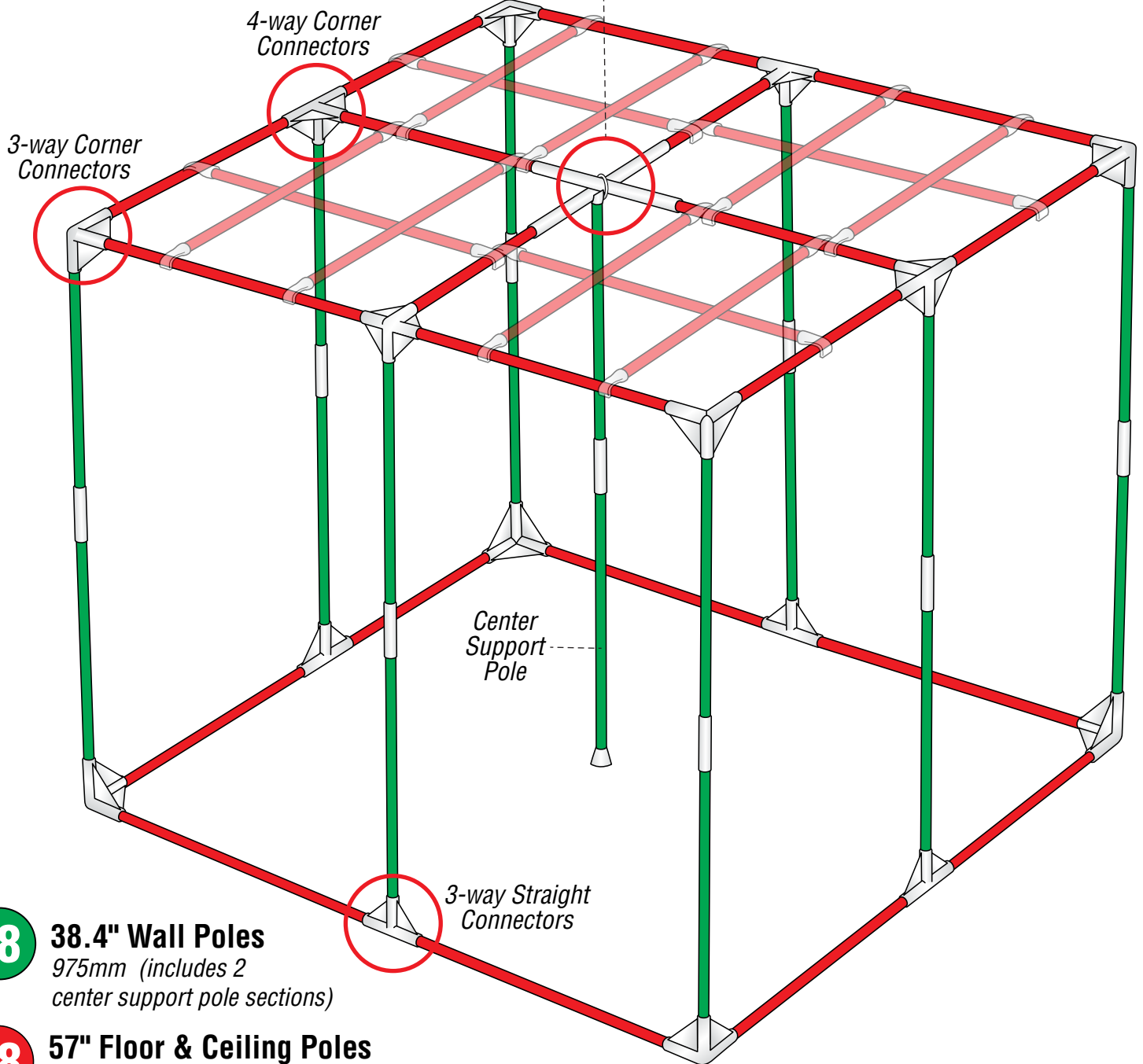
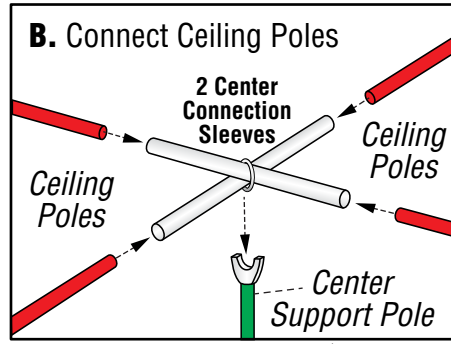
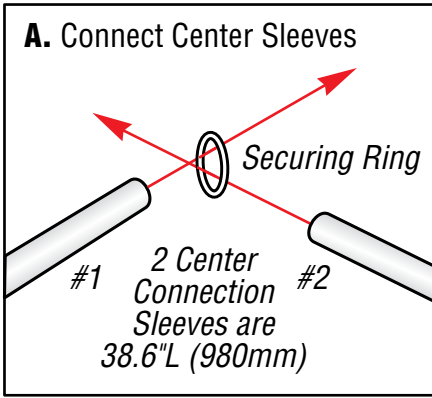
1. #706590 Elastic Support (4/pack)
2. #706592 2' x 3.33' Elastic Trellis (1/pack)
3. #706594 4' x 5' Elastic Trellis (1/pack)
4. #706596 Support Strap (2/pack)
5. #706598 16mm S Hook (5/pack)
6. #706600 22mm S Hook (5/pack)



# FRAME ASSEMBLY DIAGRAM

Not to exact scale – to show pole and connector placement only.

SUN HUT  
**Black Out**  
**MODEL 630**  
Product #706304  
Assembled Size: 9.8'W x 9.8'D x 6.6'H



**18** 38.4" Wall Poles  
975mm (includes 2 center support pole sections)

**28** 57" Floor & Ceiling Poles  
1450mm